

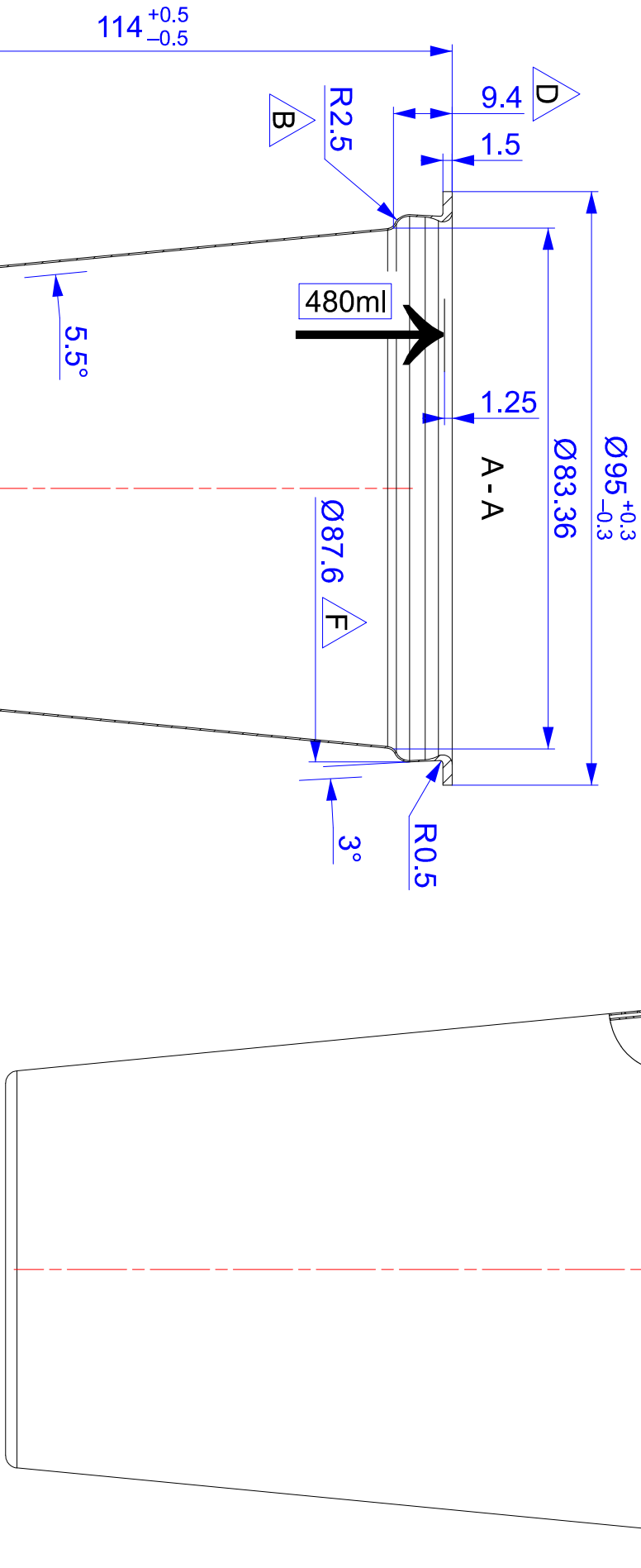
Artikelmaße berechnet mit: /  
Product dimensions calculated with:  
Gewicht / weight: 12.9g  
Randvolumen / brimful volume: 487.4ml  
Folien Dicke / sheet thickness: 2mm  
Material / material: PP

Werkzeugmaße berechnet mit: /  
Tooling dimensions calculated with:  
Schwund Durchmesser / shrinkage diameter: 1.85%  
Schwund Höhe / shrinkage height: 1%

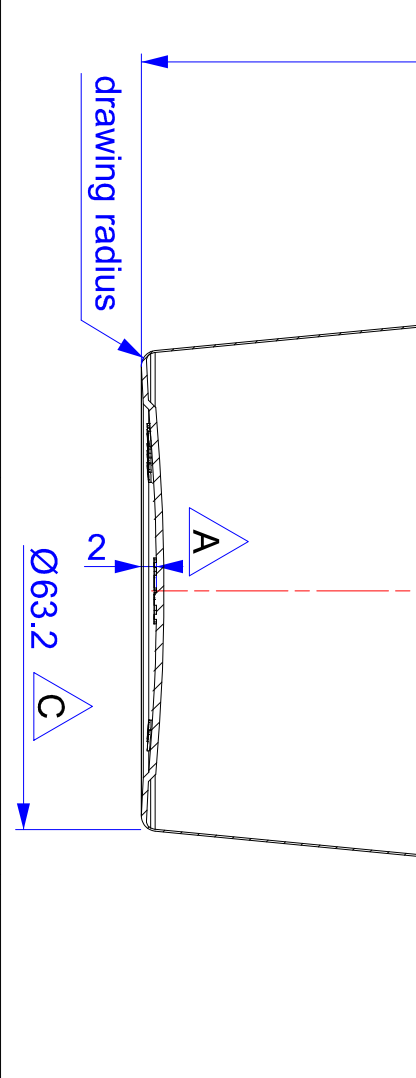
Artikelmaße und Formtreue  
(z.B. Artikelboden und Artikelrand)  
sind abhängig von Bedingungen wie:

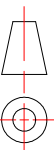
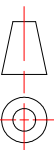

Product dimensions and shape accuracy  
(e.g. flange and bottom surface of product)  
refer to conditions like:

- Folien Dicke / sheet thickness
- Materialverteilung / material distribution
- Materialeigenschaften / material properties
- Prozesseinstellung / process setting
- Materialschwund / material shrinkage



name:  datum: ☐ getauscht ☐ neu



This drawing has been created according Marbach manufacturing guidelines "Allgemeine Zeichnungsregeln".										
project				surface finish		scale		1:1 (5:1)		
						material		PP		
F	Dimension changed (was 87.3)	09.11.2021	Kuzmiński	design	28.10.2021	Kuzmiński	part description		Cup D95/480	
E	Dimension changed (was 74)	09.11.2021	Kuzmiński	drawn						
D	Dimension changed (was 8.9)	09.11.2021	Kuzmiński	appro.						
C	Dimension changed (was 62.5)	09.11.2021	Kuzmiński				drawing no.			
B	Radius changed (was 3.2)	09.11.2021	Kuzmiński				441.21.180.006.10.000.2-4.0			
A	Dimension changed (was 3.9)	09.11.2021	Kuzmiński				sub. for		sub. by	
vers.	description	date	name	orig.	 <b>MARBACH</b>		sheet no.		of -sh.	

This drawing has been created according Marbach manufacturing guidelines "Allgemeine Zeichnungsregeln".

